

Technical Data Sheet



ALTECH ABS A 1000/670

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Colour	white
Special Features	good flow,processing stabilised,heat stabilised
Market Segment	Medical / Personal Care,packaging
Application Area	interior decoration / finishing,hygiene products,injection moulded parts
Typical Applications	housings,washer bottles,various

Pre-Drying Conditions	80 °C in an air circulating dryer for 3-6 h 80 °C in a dry air (dessiccant) dryer for 2-4 h dependant on moisture content max. moisture content <0,20 %
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Processing Injection Moulding	melt temperature 200-240 °C mould temperature 50-80 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2100	MPa	ISO 178
Flexural Stress (3.5% Strain)	58	MPa	ISO 178
Tensile Modulus	1900	MPa	ISO 527
Tensile Stress at Yield	35	MPa	ISO 527
Tensile Elongation at Yield	2.6	%	ISO 527
Tensile Elongation at Break	40	%	ISO 527
Impact Strength (Charpy, 23°C)	100	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	70	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	17	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	6	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	88	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	95	°C	ISO 306
HDT / A (1,8 MPa)	81	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	22	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (24h)	0.6 - 0.8	%	ISO 294-4
Physical Properties			
Density	1060	kg/m ³	ISO 1183